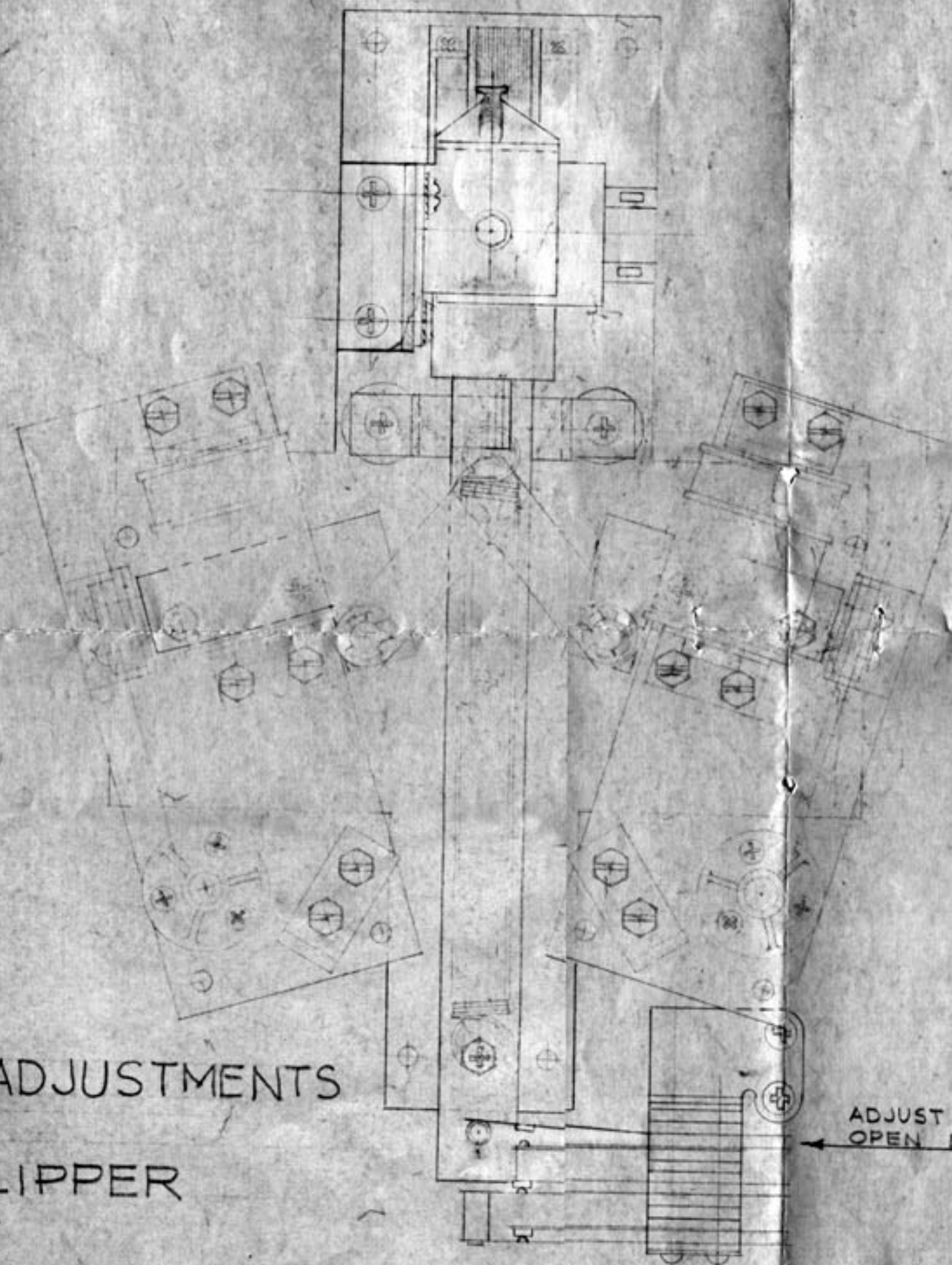
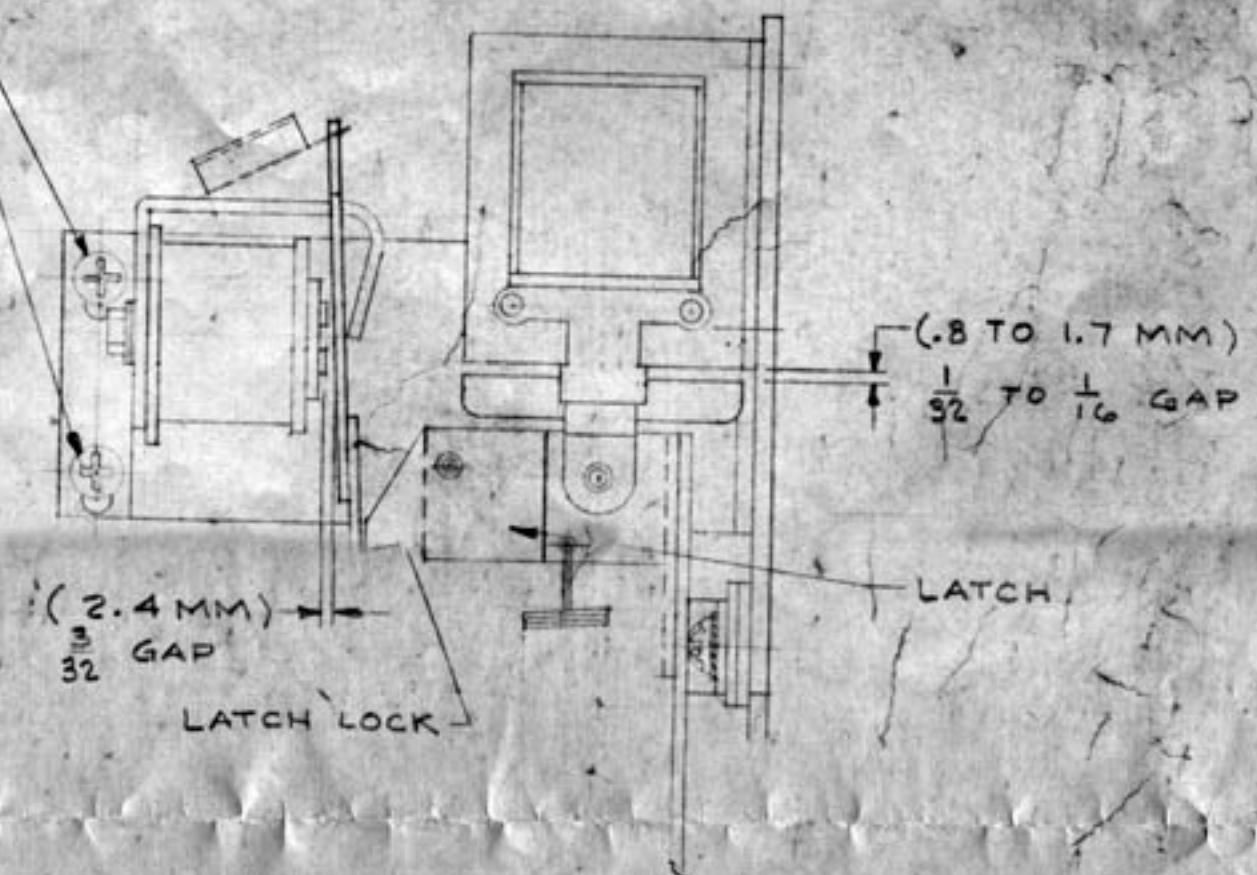


# EFFECTIVE ADJUSTMENTS FOR MOVEABLE FLIPPER ASSEMBLY



ADJUSTMENT SCREWS  
ON LATCH RELAY.



(2.4 MM)  
 $\frac{3}{32}$  GAP

(.8 TO 1.7 MM)  
 $\frac{1}{32}$  TO  $\frac{1}{16}$  GAP

ADJUST SWITCH TO  
OPEN IN LATCHED POSITION

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED. DIMENSIONS IN PARENTHESES ARE IN MILLIMETERS. THIS INFORMATION IS FURNISHED IN CONFIDENCE AND IS NOT TO BE DISCLOSED, REPRODUCED, COPIED, OR APPROPRIATED BY OTHERS, IN PART OR IN WHOLE, WITHOUT THE EXPRESS WRITTEN PERMISSION OF THE UNITED STATES GOVERNMENT. IT IS NOT TO BE USED IN ANY MANNER THAT IS DISEMPLOYMENTAL TO THE INTERESTS OF THE UNITED STATES GOVERNMENT AND MUST BE KEPT UNDER LOCK AND KEY.

|                                                     |  |         |      |                          |  |
|-----------------------------------------------------|--|---------|------|--------------------------|--|
| REMOVE ALL BURRS                                    |  | DR. BY  | DATE | LION MANUFACTURING CORP. |  |
| TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED |  | OR. BY  | DATE | 2840 BELMONT AVENUE      |  |
| FRACTIONS                                           |  | AND BY  | DATE | CHICAGO, ILLINOIS        |  |
| DECIMALS                                            |  | APPROV. | DATE | PART NO. 100-10000-1     |  |
| ANGLES                                              |  | FINISH  |      | CONTROL POINT            |  |
| DO NOT SCALE DRAWING                                |  |         |      | NAME                     |  |
|                                                     |  |         |      | MATERIAL                 |  |